

## Table of Contents

	<u>Page</u>
<i>Preface</i> -----	ix
<i>Organizing/Advisory Committee</i> -----	xi
<b>Modeling</b>	
<b>An Interactive Virtual System for Simulation and Optimization of Rapid Prototyping</b> <i>S. H. Choi, S. Samavedam, The University of Hong Kong</i> -----	1
<b>A Knowledge-based Decision Support System for RP&amp;M Process Selection</b> <i>F. Xu, Y. S. Wong, H. T. Loh, National University of Singapore</i> -----	9
<b>RP Process Selection for Rapid Tooling in Sand Casting</b> <i>Wanlong Wang, James G. Conley, Henry W. Stoll, Rui Jiang, Northwestern University</i> -----	19
<b>Agile Product Testing with Constrained Prototypes</b> <i>Uichung Cho, Kristin L. Wood, Richard H. Crawford, The University of Texas</i> -----	29
<b>Knowledge-based System for the Choice of Rapid Prototyping Process</b> <i>Alain Bernard, Université Nancy</i> -----	39
<b>A Methodology to Create STL Files from Data Point Clouds Generated with a Coordinate Measuring Machine</b> <i>Irene Tyvaert<sup>a</sup>, Georges Fadel<sup>b</sup>, Emmanuelle Rouhaud<sup>a</sup>, <sup>a</sup>Universite de Technologie de Troyes, <sup>b</sup>Clemson University</i> -----	47
<b>Precision LCVD System Design with Real Time Process Control</b> <i>Daniel L. Jean, Chad E. Duty, Brian T. Fuhrman, W. Jack Lackey, Georgia Institute of Technology</i> -----	59
<b>Process Planning Based on User Preferences</b> <i>Aaron P. West, David W. Rosen, Georgia Institute of Technology</i> -----	67
<b>Volume Modeling for Rapid Prototyping</b> <i>Di Ma, Feng Lin, Chee Kai Chua, Nanyang Technological University</i> -----	77
<b>Selective Laser Sintering Process Management Using a Relational Database</b> <i>Dongping Shi, Ian Gibson, The University of Hong Kong</i> -----	85
<b>Implementation and Evaluation of Novel Buildstyles in Fused Deposition Modeling (FDM)</b> <i>Tobias Wasser, Anshu Dhar Jayal, Christoph Pistor, University of Utah</i> -----	95
<b>Application of Design of Experiments to Extrusion Freeform Fabrication (EFF) of Functional Ceramic Prototypes</b> <i>J. Walish<sup>a</sup>, M. Sutaria<sup>a</sup>, M. Dougherty<sup>a</sup>, R. Vaidyanathan<sup>a</sup>, S. Kasichainula<sup>b</sup>, P. Calvert<sup>b</sup>, K. Cooper<sup>c</sup>, <sup>a</sup>Advanced Ceramics Research, <sup>b</sup>University of Arizona, <sup>c</sup>NASA Marshall Space Flight Center</i> -----	103

<b>Automated Layer Decomposition for Additive/Subtractive Solid Freeform Fabrication</b> <i>Y. C. Chang, J. M. Pinilla, J. H. Kao, J. Dong, K. Ramaswami, F. B. Prinz, Stanford University</i>	111
<b>Automated Planning for Material Shaping Operations in Additive/Subtractive Solid Freeform Fabrication</b> <i>Jianpeng Dong, Ju-Hsien Kao, Jose M. Pinilla, Yu-Chi Chang, Fritz B. Prinz, Stanford University</i>	121
<b>Computer-Aided Process Planning for Automatic Generation of 3D Digitizing Process for Laser Sensors</b> <i>Alain Bernard, Stéphane Davillerd, Benoit Sidot, Université Nancy</i>	129
<b>A Mathematical Description of Layered Manufacturing Fabrication</b> <i>Feng Lin<sup>a</sup>, Wei Sun<sup>a</sup>, Yongnian Yan<sup>b</sup>, <sup>a</sup>Drexel University, <sup>b</sup>Tsinghua University</i>	139
<b>SALD and SALVI Virtual Laboratory</b> <i>Zbigniew M. Bzymek, David Ferreira, Harris Marcus, Leon L. Shaw, The University of Connecticut at Storrs</i>	147
<b>A Memory Efficient Slicing Algorithm for Large STL Files</b> <i>S. H. Choi, K. T. Kwok, The University of Hong Kong</i>	155
<b>A Minimum Bounding Box Algorithm and Its Application to Rapid Prototyping</b> <i>C. K. Chan, S. T. Tan, The University of Hong Kong</i>	163
<b>Slicing STEP-based CAD Models for CAD/RP Interface</b> <i>Haeseong J. Jee, Byong-Yeol Lee, Hongik University</i>	171
<b>Representation and Design of Heterogeneous Components</b> <i>Ashok V. Kumar, Aaron Wood, University of Florida</i>	179
<b>Heterogeneous Solids: Possible Representation Schemes</b> <i>Stephane M. Morvan, Georges M. Fadel, Clemson University</i>	187
<b>Functionally Gradient Material Design and Modeling Using Hypertexture for Solid Freeform Fabrication</b> <i>Seok-Min Park, Richard H. Crawford, Joseph J. Beaman, The University of Texas at Austin</i>	199
<b>Application of Genetic Algorithms in the Design of Multi-Material Structures Manufactured in Rapid Prototyping</b> <i>Oliver König<sup>a</sup>, Georges M. Fadel<sup>b</sup>, <sup>a</sup>ETH Zurich, <sup>b</sup>Clemson University</i>	209
<b>An Ejection Mechanism Design Method for AIM Tools</b> <i>Sundiata K. Jangha, David W. Rosen, Georgia Institute of Technology</i>	219
<b>Fractal Growth Modeling of Electrochemical Deposition in Solid Freeform Fabrication</b> <i>Jack G. Zhou, Zongyan He, Jian Guo, Drexel University</i>	229
<b>Residual Stresses in Layered Manufacturing</b> <i>A. Nickel, D. Barnett, G. Link, F. Prinz, Stanford University</i>	239
<b>Thermal Effects of In-Bed Rapid Prototyping Metastructures</b> <i>Jeffery L. Norrell, Kristin L. Wood, Richard H. Crawford, The University of Texas at Austin</i>	247

## Materials

<b>Optimization of Powder Layer Density in Selective Laser Sintering</b> <i>N. P. Karapatis, G. Egger, P.-E. Gygax, R. Glardon, Swiss Federal Institute of Technology</i> -----	255
<b>Atmospheric Control during Direct Selective Laser Sintering of Stainless Steel 314S Powder</b> <i>C. Hauser, T. H. C. Childs, K. W. Dalgarno, R. B. Eane, The University of Leeds</i> -----	265
<b>Selective Laser Sintering of Stainless Steel 314S HC Processed Using Room Temperature Powder Beds</b> <i>C. Hauser, T. H. C. Childs, K. W. Dalgarno, The University of Leeds</i> -----	273
<b>Direct Laser Fabrication of High Performance Metal Components via SLS/HIP</b> <i>Martin Wohler, Suman Das, Joseph J. Beaman, David L. Bourell, The University of Texas at Austin</i> -----	281
<b>Si/SiC-Ceramic Prototypes via LS<sup>2</sup>I-Process (Liquid Silicon Infiltration of Laser Sintered C-SiC Parts)</b> <i>Peter Stierlen, Peter Eyerer, Institute of Polymer Testing and Polymer Science</i> -----	289
<b>Selective Laser Sintering of Zirconia with Micro-Scale Features</b> <i>Nicole Harlan, Seok-Min Park, David L. Bourell, Joseph J. Beaman, The University of Texas at Austin</i> -----	297
<b>Measurement of the Sintering Dynamics of Polymeric Powders at Near SLS Conditions</b> <i>J. Steinberger, K. Manetsberger, J. Shen, J. Müllers, DaimlerChrysler Research Center</i> -----	303
<b>Cryogenic Mechanical Alloying of Poly (ether ether ketone) – Polycarbonate Composite Powders for Selective Laser Sintering</b> <i>J. Schultz, R. Kander, C. Suchicital, Virginia Tech</i> -----	311
<b>Processing, Characterization and Modeling of Non-Random Porous Ceramic Structures</b> <i>Ashwin Hattiangadi, Amit Bandyopadhyay, Washington State University</i> -----	319
<b>Extrusion Freeform Fabrication of Functional Ceramic Prototypes</b> <i>R. Vaidyanathan<sup>a</sup>, J. L. Lombard<sup>a</sup>, J. Walish<sup>a</sup>, S. Kasichainula<sup>b</sup>, P. Calvert<sup>b</sup>, K. Cooper<sup>c</sup>, <sup>a</sup>Advanced Ceramics Research, Inc., <sup>b</sup>University of Arizona, <sup>c</sup>NASA Marshall Space Flight Center</i> -----	327
<b>Maximizing the Strength of Fused-Deposition ABS Plastic Parts</b> <i>J. F. Rodríguez, J. P. Thomas, J. E. Renaud, University of Notre Dame</i> -----	335
<b>Thermo-mechanical Analysis of Parts Fabricated via Fused Deposition Modeling (FDM)</b> <i>Manish Bharvirkar, Phong Nguyen, Christoph Pistor, University of Utah</i> -----	343
<b>Mechanical and Rheological Properties of Feedstock Material for Fused Deposition of Ceramics and Metals (FDC and FDMet) and Their Relationship to Process Performance</b> <i>N. Venkataraman<sup>a</sup>, S. Rangarajan<sup>a</sup>, M. J. Matthewson<sup>a</sup>, A. Safari<sup>a</sup>, S. C. Danforth<sup>a</sup>, A. Yardimci<sup>b</sup>, S. I. Guceri<sup>c</sup>, <sup>a</sup>Rutgers University, <sup>b</sup>Advanced Engineering Design Center, <sup>c</sup>University of Illinois at Chicago</i> -----	351

<b>Novel Ceramics and Metal-Ceramic Composites via Fused Deposition Process</b> <i>Amit Bandyopadhyay, Raj Atisivan, Susmita Bose, Washington State University</i>	361
<b>Process Variable Effects on Laser Deposited Ti-6Al-4V</b> <i>C. A. Brice<sup>a</sup>, K. I. Schwendner<sup>a</sup>, D. W. Mahaffey<sup>a</sup>, E. H. Moore<sup>b</sup>, H. L. Fraser<sup>a</sup>, <sup>a</sup>The Ohio State University, <sup>b</sup>AFRL/MLLM Wright-Patterson Air Force Base</i>	369
<b>Microstructure and Property Optimization of LENS Deposited H13 Tool Steel</b> <i>J. Brooks, C. Robino, T. Headley, S. Goods, M. Griffith, Sandia National Laboratories</i>	375
<b>Process Maps for Laser Deposition of Thin-Walled Structures</b> <i>Aditad Vasinonta<sup>a</sup>, Jack Beuth<sup>a</sup>, Michelle Griffith<sup>b</sup>, <sup>a</sup>Carnegie Mellon University, <sup>b</sup>Sandia National Laboratories</i>	383
<b>Coated Feedstock for Fabrication of Ceramic Parts by CAM-LEM</b> <i>Zhien Liu, N. Suppakarn, James D. Cawley, Case Western Reserve University</i>	393
<b>Direct Fabrication of Polymer Composite Structures with Curved LOM</b> <i>Donald Klosterman, Richard Chartoff, Mukesh Agarwala, Ira Fiscus, John Murphy, Sean Cullen, Mark Yeazell, University of Dayton</i>	401
<b>Low Shrinkage Metal Skeletons by Three Dimensional Printing</b> <i>Emanuel Sachs<sup>a</sup>, Samuel Allen<sup>a</sup>, Costas Hadjiloucas<sup>a</sup>, Jeannie Yoo<sup>b</sup>, Michael Cima<sup>a</sup>, Massachusetts Institute of Technology, Imation Enterprises Corporation</i>	411
<b>Fabrication of High Quality Ceramic Parts Using Mold SDM</b> <i>S. Kang<sup>a</sup>, A. G. Cooper<sup>a</sup>, J. Stampfl<sup>a</sup>, F. Prinz<sup>a</sup>, J. Lombardi<sup>b</sup>, L. Weiss<sup>c</sup>, J. Sherbeck<sup>d</sup>, <sup>a</sup>Stanford University, <sup>b</sup>Advanced Ceramics Research, <sup>c</sup>Carnegie Mellon University, <sup>d</sup>M-DOT Inc.</i>	427
<b>Net-Form Manufacturing of Aluminum Components: the Dependence of Processing Parameters on Component Quality</b> <i>Melissa Orme<sup>a</sup>, Qingbin Liu<sup>a</sup>, Robert Smith<sup>a</sup>, Charles Huang<sup>a</sup>, John Fischer<sup>b</sup>, <sup>a</sup>University of California at Irvine, <sup>b</sup>Boeing Commercial Airplane Group</i>	435
<b>Design for Controlled Thermal Expansion Using Anisotropy in Parts Made from Liquid Crystal Stereolithography Resins</b> <i>Richard P. Chartoff<sup>a</sup>, Jill S. Ullett<sup>b</sup>, John W. Schultz<sup>b</sup>, <sup>a</sup>The University of Dayton, <sup>b</sup>Georgia Tech Research Institute</i>	443
<b>Comparison of the Curing Process of Epoxy and Acrylate Resins for Stereolithography by Means of Experimental Investigations and FEM-Simulation</b> <i>J. Eschl, T. Blumenstock, P. Eyerer, Institute for Polymer Testing and Polymer Science</i>	453
<b>Rapid Pattern Based Powder Sintering with Room Temperature Polymer Infiltration</b> <i>Zongyan He, Yong S. Kim, Monnappa Kokkengada, Jack G. Zhou, Drexel University</i>	461

<b>Structural Analysis of Silicon Carbide Deposited by Gas-Phase Selective Area Laser Deposition (SALD)</b> <i>S. Harrison, H. L. Marcus, The University of Connecticut at Storrs</i> -----	471
<b>Effect of Hydrogen on Silicon Carbide Deposition from Tetramethylsilane—Raman Scattering Studies</b> <i>Lianchao Sun, James E. Crocker, Leon L. Shaw, Harris L. Marcus, The University of Connecticut at Storrs</i> -----	479
<b>Conceptual Design of a Smart Portable SFF System</b> <i>Zbigniew M. Bzymek<sup>a</sup>, Chandrasekhar Roychoudhuri<sup>a</sup>, Leon L. Shaw<sup>a</sup>, Wojciech Marks<sup>b</sup>, <sup>a</sup>The University of Connecticut at Storrs, <sup>b</sup>Institute of Fundamental Technical Problems of the Polish Academy of Science</i> -----	487
<b>Processing and Characterization of SALDVI Ceramic Structures</b> <i>James E. Crocker, Lianchao Sun, Helene Ansquer, Leon L. Shaw, Harris L. Marcus, The University of Connecticut at Storrs</i> -----	495
<b>Fabrication of Inorganic Material Models with Local Chemical Reaction Heat by Laser Sintering</b> <i>Takayuki Kamitani, Osamu Yamada, Yoji Marutani, Osaka Sangyo University</i> -----	503
<b>Electrically Stimulated Bilayer Hydrogels as Muscles</b> <i>Paul Calvert, Zengshe Liu, University of Arizona</i> -----	511
 <b><i>Process Development</i></b>	
<b>Intelligent Toolpath for Extrusion-based LM Process</b> <i>Dan Qiu, Noshir A. Langrana, Stephen C. Danforth, Ahmad Safari, Mohsen Jafari, Rutgers—The State University of New Jersey</i> -----	519
<b>Solid Freeform Fabrication Using the Wirefeed Process</b> <i>M. L. Griffith, M. T. Ensz, D. L. Greene, D. E. Reckaway, J. A. Romero, T. B. Crenshaw, L. D. Harwell, T. E. Buchheit, V. Tikare, Sandia National Laboratories</i> -----	529
<b>A SFF Approach Utilizing Condensed Gas Precursors and Pulsed Laser Deposition</b> <i>Erik Geiss, Harris L. Marcus, The University of Connecticut at Storrs</i> -----	537
<b>The Laser Microchemical Lathe: Rapid Freeform Part Fabrication from the Vapor Phase</b> <i>K. Williams, N. Jaikumar, G. Saiprasanna, M. Hegler, J. Maxwell, Louisiana Tech University</i> -----	543
<b>Cooling Configurations for Rapid Tooling “A Comparison Study”</b> <i>Vito Gervasi, Christopher J. Urban, Steven E. Gerritsma, Milwaukee School of Engineering</i> -----	553
<b>A Vacuum Furnace Process for DTM’s RapidSteel 2.0 Material</b> <i>Klas Boivie, Torsten Kjellberg, The Royal Institute of Technology</i> -----	563
<b>MSOE TetraLattice™ “Applications and Simplified CAD Representation”</b> <i>Vito R. Gervasi, Lisa M. Milkowski, James V. Canino, Rebecca J. Zick, Milwaukee School of Engineering</i> -----	571

<b>Refrigerative Stereolithography for Support-Free and Accurate Fabrication</b> <i>Akiya Kamimura, Tamotsu Murakami, Naomasa Nakajima, The University of Tokyo</i> -----	583
<b>An Experimental and Analytical Study of Ice Part Fabrication with Rapid Freeze Prototyping</b> <i>Wei Zhang, Ming C. Leu, Guanghua Sui, Zhiming Ji, New Jersey Institute of Technology</i> -----	591
<b>Direct Thick Layer Rapid Prototyping from Medical Images</b> <i>Pater B. Chamberlain, Charles L. Thomas, University of Utah</i> -----	599
<b>Rapid Prototyping by Injection Molding</b> <i>Shaun D. Compton, Charles L. Thomas, Vipul Lotke, University of Utah</i> -----	607
<b>Rapid Tooling of Ceramic Parts and Molds Using High-Pressure Slip Casting of Si<sub>3</sub>N<sub>4</sub></b> <i>Rolf Pfeifer<sup>a</sup>, Liwu Wang<sup>b</sup>, Peter Eyerer<sup>a</sup>, <sup>a</sup>Institute of Polymer Testing and Polymer Science, <sup>b</sup>Max-Planck-Institut für Metallforschung and INAM</i> -----	615
<b>Rapid Tooling of AL<sub>2</sub>O<sub>3</sub> Parts Using Temperature Induced Forming</b> <i>Rolf Pfeifer<sup>a</sup>, Liwu Wang<sup>b</sup>, Peter Eyerer<sup>a</sup>, <sup>a</sup>Institute of Polymer Testing and Polymer Science, <sup>b</sup>Max-Planck-Institut für Metallforschung and INAM</i> -----	623
<b>Fast Ink-Jet Based Process</b> <i>I. Ederer<sup>a</sup>, H. Seitz<sup>a</sup>, A. Welisch<sup>b</sup>, <sup>a</sup>FGB, <sup>b</sup>FORWISS</i> -----	631
<b>Extrusion and Deposition of Semi-Solid Metals</b> <i>Steffi Finke<sup>a</sup>, William Wei<sup>b</sup>, Frits Feenstra<sup>a</sup>, <sup>a</sup>TNO Institute of Industrial Technology, <sup>b</sup>University of Twente/W.E.I. Consulting</i> -----	639
<b>Electrophotographic Powder Deposition for Freeform Fabrication</b> <i>Ashok V. Kumar, Hongxin Zhang, University of Florida</i> -----	647
<b>Direct Generation of Metal Parts and Tools by Selective Laser Powder Remelting (SLPR)</b> <i>W. Meiners, C. Over, K. Wissenbach, R. Poprawe, Fraunhofer Institute for Laser Technology</i> -----	655
<b>Design and Evaluation of a Novel Laser-Cutting Machine for Computer-Aided Manufacturing of Laminated Engineering Materials</b> <i>Sangeun Choi, Wyatt S. Newman, Case Western Reserve University</i> -----	663
<b>Fused Deposition Modeling in Microgravity</b> <i>Robert Crockett<sup>a</sup>, Dan Petersen<sup>b</sup>, Ken Cooper<sup>c</sup>, <sup>a</sup>Milwaukee School of Engineering, <sup>b</sup>NASA Johnson Space Center, <sup>c</sup>NASA George C. Marshall Space Flight Center</i> -----	671
<b>Automated Loading and Unloading of FDM Systems</b> <i>Øivind Brockmeier, Christopher Westcott, Jan Helge Bøhn, Virginia Tech</i> -----	679
<b>Additive/Subtractive Material Processing for Mesoscopic Parts</b> <i>Yih-Lin Cheng, Jurgen Stampfl, Rudolf Leitgeb, Fritz B. Prinz, Stanford University</i> -----	687
<b>The Sand Painter: Two-Dimensional Powder Deposition</b> <i>Joseph Pegna, Stéphane Pattofatto, Raphael Bergé, Carol Bangalan, Henry Herring, Mathias LeSaux, Jason Engler, Concordia University</i> -----	695

<b>Accuracy Study on Laminated Object Manufacturing for the Metallic Functional Parts with Complex Surface</b> <i>Yi Shuping<sup>a</sup>, Tamotsu Murakami<sup>b</sup>, Naomasa Nakajima<sup>b</sup>, <sup>a</sup>Chongqing University, <sup>b</sup>The University of Tokyo</i> -----	711
<b>Spin Casting as a Tool in Rapid Prototyping (Centrifugal Rubber Mould Casting)</b> <i>L. J. Barnard, Technikon Free State</i> -----	719
<b>Reducing Part Deformation by Inducing Phase Transformation</b> <i>Gayle Link, Tonya Huntley, Alex Nickel, Rudolf Leitgeb, Tony Nguyen, Fritz Prinz, Stanford University</i> -----	727
<b>Controlling Heat Input, Spatter and Weld Penetration in GMA Welding for Solid Freeform Fabrication</b> <i>I. Kmecko, D. Hu, R. Kovacevic, Southern Methodist University</i> -----	735
<b>Contour Crafting—State of Development</b> <i>Behrokh Khoshnevis, University of Southern California</i> -----	743
 <b><i>Applications</i></b>	
<b>The Maitreya Project: Large Scale Prototyping a Case Study</b> <i>Alair Griffin<sup>a</sup>, Charles Thomas<sup>b</sup>, <sup>a</sup>Javelin, <sup>b</sup>University of Utah</i> -----	751
<b>Hard Metal Tooling via SFF of Ceramics and Powder Metallurgy</b> <i>Mukesh Agarwala<sup>a</sup>, Donald Klosterman<sup>a</sup>, Nora Osborne<sup>a</sup>, Allan Lightman<sup>a</sup>, Robert Dzugan<sup>b</sup>, Geoff Rhodes<sup>c</sup>, Christian Nelson<sup>d</sup>, <sup>a</sup>University of Dayton Research Institute, <sup>b</sup>EMTEC, <sup>c</sup>Crucible Materials Corp., <sup>d</sup>DTM Corp.</i> -----	759
<b>Applications of FFF in the Metal Casting Industry</b> <i>Rui Jiang, Wanlong Wang, James G. Conley, Northwestern University</i> -----	767
<b>Fabrication of Metal Components Using FDMet: Fused Deposition of Metals</b> <i>Guohua Wu, Noshir A. Langrana, Sriram Rangarajan, Ryan McCuiston, Rajendra Sadanji, Stephen Danforth, Ahmad Safari, Rutgers—The State University of New Jersey</i> -----	775
<b>Assessment of Environmental Performance of Rapid Prototyping and Rapid Tooling Processes</b> <i>Yanchun Luo, Ming C. Leu, Zhiming Ji, New Jersey Institute of Technology</i> -----	783
<b>3D Welding and Milling – A Direct Approach for Fabrication of Injection Molds –</b> <i>Yong-Ak Song<sup>a</sup>, Sehyung Park<sup>a</sup>, Haeseong Jee<sup>b</sup>, Doosun Choi<sup>c</sup>, Bosung Shin<sup>c</sup>, <sup>a</sup>Korea Institute of Science and Technology, <sup>b</sup>Hong-Ik University, <sup>c</sup>Korea Institute of Machinery and Metals</i> -----	793
<b>Rapid Tooling by Integrating Electroforming and Solid Freeform Fabrication Techniques</b> <i>Bo Yang, Ming C. Leu, New Jersey Institute of Technology</i> -----	801
<b>Rapid Tooling for Injection Molding of Rubbers</b> <i>J. Eschl, T. Blumenstock, P. Eyerer, Institute for Polymer Testing and Polymer Science</i> -----	809

<b>Investigation of Reinforced Ceramic Molds for Resin Patterns</b> <i>Shirong He, Hiroyuki Yoshiura, Chiaki Mori, Oita Industrial Research Institute</i> -----	817
<b>Direct Manufacture of Spatially Engineered Components for Aerospace Applications by Fused Deposition of Ceramics</b> <i>Charles Gasdaska, Vikram R. Jamalabad, Daniel Dalfonzo, Thomas Paterson, Liang Xue, Lee Poandl, AlliedSignal Research &amp; Technology</i> -----	825
<b>Production Strategies for Production-Quality Parts for Aerospace Applications</b> <i>J. D. Cawley<sup>a</sup>, J. E. Best<sup>a</sup>, Z. Liu<sup>a</sup>, A. J. Eckel<sup>b</sup>, B. D. Reed<sup>b</sup>, D. S. Fox<sup>b</sup>, R. Bhatt<sup>b</sup>, <sup>a</sup>Case Western Reserve University, <sup>b</sup>NASA Glenn Research Center at Lewis Field</i> -----	833
<b>Stereolithography Patterns for Investment Casting: Prototyping to Production</b> <i>Curtis Wahlgren, Suresh Jayanthi, DSM Somos</i> -----	841
<b>Manufacturing High Resolution Parts with Stereolithography Method</b> <i>Carsten Tille<sup>a</sup>, Ralf Deuke<sup>b</sup>, Rico Eidam<sup>c</sup>, <sup>a</sup>Technische Universität München—Feingerätebau, <sup>b</sup>Alphaform GrmbH, <sup>c</sup>Siemens AG</i> -----	849
<b>Application of Solid Freeform Fabrication Technology to NASA Exploration Missions</b> <i>Kevin Watson<sup>a</sup>, Dan Petersen<sup>a</sup>, Robert Crockett<sup>b</sup>, <sup>a</sup>NASA – Johnson Space Center, <sup>b</sup>Milwaukee School of Engineering</i> -----	857
<b>Three-Dimensional Printing, 3DP™, of Electronic Ceramic Components</b> <i>S. Uhland<sup>a</sup>, R. Holman<sup>a</sup>, B. DeBear<sup>a</sup>, P. Saxton<sup>a</sup>, M. Cima<sup>a</sup>, E. Sachs<sup>a</sup>, Y. Enokido<sup>b</sup>, H. Tsuchiya<sup>b</sup>, <sup>a</sup>Massachusetts Institute of Technology, <sup>b</sup>TDK U.S.A. Corporation</i> -----	865
<b>Rapid Prototyping &amp; Tooling in China</b> <i>Yongnian Yan<sup>a</sup>, Wanlong Wang<sup>b</sup>, Renji Zhang<sup>a</sup>, Lihua Lin<sup>a</sup>, <sup>a</sup>Tsinghua University, <sup>b</sup>Northwestern University</i> -----	873
<b>Rapid Prototyping as an Instructional and Recruitment Tool for Attracting Qualified High-School Students to Engineering as a Career Option</b> <i>R. Umashankar<sup>a</sup>, C. Choi<sup>a</sup>, A. Ortega<sup>a</sup>, R. Vaidyanathan<sup>b</sup>, G. Artz<sup>b</sup>, T. Anderson<sup>b</sup>, A. Mulligan<sup>b</sup>, <sup>a</sup>University of Arizona, <sup>b</sup>Advanced Ceramics Research, Inc.</i> -----	883
<i>Author/Attendee List</i> -----	889
<i>Keyword Index</i> -----	907